

## 8.2 Air-mass sensors

### HFM with digital interface



#### Product type

**HFM-7**

#### Part number

**0 280 218 225**

#### Picture



#### Technical data

Features	With ambient-temperature sensor.	
Nominal airflow	$\dot{m}_N$	480 kg/h
Measuring range	$\dot{m}_N$	-40 ... 620 kg/h
Rated supply voltage	$U_N$	14 V
Supply-voltage range	$U_V$	6 ... 17 V
Relative accuracy <sup>1)</sup>	$\Delta \dot{m} / \dot{m}$	$\pm 5\%$
Temperature range <sup>2)</sup>	$^{\circ}\text{C}$	-40 ... +120
Pressure drop at $\dot{m}_N$	$\Delta p$	< 12 hPa
Current input	$I_V$	< 0,06 A
Time constant	$\tau_{63}^{3)}$	$\leq 10\text{ ms}$
Time constant	$\tau\Delta^{4)}$	$\leq 30\text{ ms}$

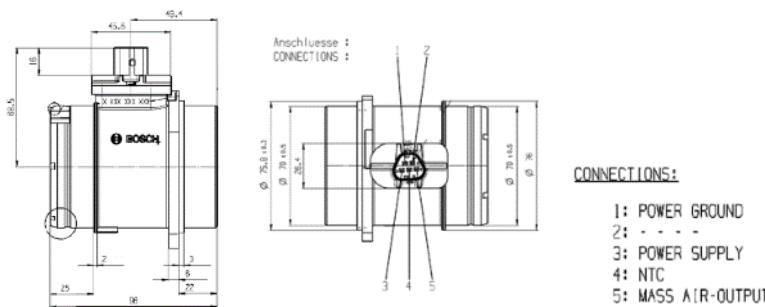
1) for  $0,04 \leq \Delta m / m_N \leq 1,3$

2) short-time ( $\leq 3\text{ min.}$ ) to  $130\text{ }^{\circ}\text{C}$

3) Time required for step response of output voltage to 63 % of final value given an abrupt change in air mass from 10 kg/h to 310 kg/h

4) Delay on switch-on and after any change in flow rate until the output voltage has attained the relative measurement deviation  $|\Delta \dot{m} / \dot{m}| \leq 5\%$ .

#### Dimensional drawings



#### Air-mass characteristic curve at ambient temperature

