

A	PART- / ORDER-NO. Sach- / Bestell-Nr.	NUMBER OF OPEN CAVITIES (...) Anzahl offene Kammern (...)	POSITION OF CAVITY/NUMBER OF CAVITY / Kammerposition/Kammernummer																																																								
			0... CAVITY CLOSED SEE VERSION 1 / Kammer geschlossen n. Ausfuehrung 1 / X... CAVITY CLOSED SEE VERSION 2 / Kammer geschlossen n. Ausfuehrung 2																																																								
			LINE 1 / Reihe 1																					LINE 2 / Reihe 2																		LINE 3 / Reihe 3																	
			7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57						
1 928 405 804	(57)		X									X				X								X		X		X				0				X						X							0	0									
1 928 405 805	(56)		X					X			X					X								X		X		X				0				X							X							0	0								
1 928 405 806	(53)		X					X			X					X								X		X	X		X				0				X						X							0	0								
1 928 405 807	(50)		X					X			X	X				X								X		X	X		X	X	X		0				X						X							0	0								
1 928 405 808	(53)		X					X			X	X				X								X		X	X		X	X	X		0				X						X							0	0								
1 928 405 818	(56)		X			X	X	X	X		X			X		X						X		X	X	X		X				0				X						X								0									
1 928 405 820	(43)					X	X	X			X	X	X	X		0	X			X	X		X	X				X				0			X			X	X	X	X					X				0	0								
1 928 405 821	(61)		X														X							X		X		X				0				X						X		X					0										
1 928 405 830	(57)		X									X					X							X		X		X				0				X						X							0	0									
1 928 405 836	(57)		X														X							X		X	X		X			0				X						X		X					0	0									
1 928 405 887	(64)		X														X							X		X		X				0				X						X							0	0									
1 928 405 900	(57)				X		X	X	X		X	X				0					X	X		X	X				X	X	0				X			X			X		X	X		X		X	0										
1 928 405 901	(59)		X	X			X			X	X	0					X															0			X	X	X						X	X		X				0									
1 928 405 938	(37)	X	X		X	X	X	X	X	X	X	X	X			0	X	X	X	X	X	X	X	X	X	X	X	X	X	X		0				X	X	X	X						X				0										
1 928 406 023	(68)		X														X							X		X					0				X							X							0										
LINE 4 / Reihe 4																					LINE 5 / Reihe 5																																						
58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91																										
1 928 405 804	(57)		X	X	X	X			X	X	X	X	X	0	0				X	X					X		X	X	0																														
1 928 405 805	(56)		X	X	X	X			X	X	X	X	X	0	0				X	X					X		X	X	0																														
1 928 405 806	(53)		X	X	X	X			X	X	X	X	X	0	0				X	X					X		X	X	0																														
1 928 405 807	(50)		X	X	X	X			X	X	X	X	X	0	0				X	X					X		X	X	0																														
1 928 405 808	(53)		X	X	X	X			X	X	X	X	X	0	0				X	X					X		X	X	0																														
1 928 405 818	(56)		X	X	X	X			X			X							X	X							X																																
1 928 405 820	(43)	X	X			X		X	X			X	X	0			X	X	X					X	X	X	X																	X	0	0													
1 928 405 821	(61)		X	X	X	X			X	X		X							X	X						X		X	X	0																													
1 928 405 830	(57)		X	X	X	X			X	X	X	X	X	0	0				X	X						X		X	X	0																													
1 928 405 836	(57)		X	X	X	X			X	X	X	X	X	0					X	X						X		X	X	0																													
1 928 405 887	(64)				X	X			X	X		X							X	X						X																																	
1 928 405 900	(57)		X						X		X												X	X																																			
1 928 405 901	(59)	X	X	X	X				X		X	X															X	X																															
1 928 405 938	(37)				X	X	X	X	X		X					0	X	X	X	X					X	X	X	X	X	0																													
1 928 406 023	(68)				X	X			X								0			X	X					X																																	

* VIEW FOR EXAMPLE (SEE SHEET 3)
* Beispiel-darstellung (siehe Blatt 3)

general tolerances for all general tolerances for			
lin. dim./L	max. radii/R	max. angles/Winkel	
±0,5mm	±0,5mm	±5°	
all linear dimensions in mm			
Size acc. to / Masse nach ISO 14405-1:2010-12			
envelope principle / Regel 1principle			
(E)			

20 MODIFIED	20150219	vbf/klar	ch4/klar	kat/alc	21.30.05-AM/ENC		
19 MODIFIED	20140317	vbf/klar	riol/klar		21.30.05-AM/ENC		
18 MODIFIED	20131128	spg/klar	riol/klar		21.30.05-AM/ENC		
01 NEW EDITION	20070314	Sp	Kh	Lx	21.30.05-AM/ENC		
incl. Change/Mod.	YYYYMMDD	Drawn/Gez.	Checked/Gepr.	Notes/Anm.	Resp. des./Verantw. Abt.	Ass. info./Zus. Info.	
Lang./Spr.	16	Right/Ans.					
Scale/Verst.		2:1		HOLDING PLATE HALTERPLATE		91-RAY 91-POLIG	
Doc. type		AGZ		1 928 A00 480		09/10 Ind. Form 001 20 A1	
Sheet/Bl.		3 / 3					